

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 10.05.24	Job No.: RD2373	ADR Yes/No: N	ADR Date:	ECN #: 11- 582
Product No.: D206-628		Created By: CP	Approved By: <i>MD</i>	
Product Name: Steps		Checked By: <i>MD</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC/DD	
CNC programming	Y	JLM	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	ED	
Customer Technical Support	N		
Marketing	Y	SW	
Customer Order Processing	N		

**Reason for Change:**  
Release dwgs for D206-628-025/-026 to allow production to begin before FAA approval

### Documents Affected:

**Release:**  
 - DEO D2731-C-1 - D4342 Rev. A  
 - DEO D3394-B-2 - D4357 Rev. A  
 - D4308 Rev. A - D4358 Rev. A  
 - D4309 Rev. A

PARTS MUST COMPLY ☐

PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	N	KJ		11.05.25 <i>MD</i>
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.05.25 <i>MD</i>
13	Update Document Record (DR)	Y	KJ	in progress	11.05.25 <i>MD</i>
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ	as req'd	11.05.25 <i>MD</i>
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N	<del>KJ</del>	all new kits @ CHG 001	
19	Create / Update PPP's	N	<del>KJ</del>		
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	N			
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		11.05.25 <i>MD</i>
24					

### Description / Action:

- dwgs released to allow production of step kits for AIR EVAC  
 - the IIN with the top level kit numbers will be released as preliminary, keep any top level pick kit under positive recall  
 - D4309-1 Bushing may need to be programmed.

*Bow's / Routes?*  
*W's Done*  
*u 11-05-27*

ECN Verified & Complete: \_\_\_\_\_

Date: \_\_\_\_\_

**5.4 CREW STEP PARTS LIST**

P 11.05.24

Qty -015	Qty -016	Qty -025	Qty -026	Qty -035	Qty -036	Part Number	Description
X						D206-628-015	CREW STEP, LH 206A/B
	X					D206-628-016	CREW STEP, RH 206A/B
		X				D206-628-025	CREW STEP, LH 206L/L-1/L-3/L-4
			X			D206-628-026	CREW STEP, RH 206L/L-1/L-3/L-4 X2-2-2
				X		D206-628-035	CREW STEP, LH 407
					X	D206-628-036	CREW STEP, RH 407
				2	2	D2731-3RG	MOUNTING LUG
2	2	2	2 x 10	2	2	D2731-7RG	MOUNTING LUG 70118
				2	2	D3394-1RG	MOUNTING LUG
2	2	2	2 x 10			D3394-3RG	MOUNTING LUG 70119
		1		1		D4308-041	CREW STEP, LH
			1 x 2-2-2		1	D4308-042	CREW STEP, RH 70120/21/22
2	2	2	2	2	2	D4309-1	BUSHING
1						D4357-041	CREW STEP, LH
	1					D4357-042	CREW STEP, RH
		4	4			AN4-11A	BOLT
4	4	4	4	4	4	AN4-12A	BOLT
2	2	2	2	2	2	AN4-15A	BOLT
6	6	6	6	6	6	MS21042-4	NUT
6	6	6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)

**5.5 MAINTENANCE STEP PARTS LIST**

Qty -017	Qty -018	Qty -027	Qty -028	Qty -037	Qty -038	Part Number	Description
X						D206-628-017	MAINTENANCE STEP, LH 206A/B
	X					D206-628-018	MAINTENANCE STEP, RH 206A/B
		X				D206-628-027	MAINTENANCE STEP, LH 206L/L-1/L-3/L-4
			X			D206-628-028	MAINTENANCE STEP, RH 206L/L-1/L-3/L-4
				X		D206-628-037	MAINTENANCE STEP, LH 407
					X	D206-628-038	MAINTENANCE STEP, RH 407
2	2			2	2	D2731-3RG	MOUNTING LUG
		2	2			D2731-7RG	MOUNTING LUG
2	2			2	2	D3394-1RG	MOUNTING LUG
		2	2			D3394-3RG	MOUNTING LUG
2	2	2	2	2	2	D4309-1	BUSHING
		1		1		D4342-041	MAINTENANCE STEP, LH
			1		1	D4342-042	MAINTENANCE STEP, RH
1						D4358-041	MAINTENANCE STEP, LH
	1					D4358-042	MAINTENANCE STEP, RH
4	4	4	4	4	4	AN4-12A	BOLT
		4	4			AN4-13A	BOLT
2	2	2	2	2	2	AN4-15A	BOLT
6	6	6	6	6	6	MS21042-4	NUT
6	6	6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)

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